AUTOMATIC TUNER FOR SMALL MAGNETIC LOOP ANTENNAS©

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According to the 2010 United States Census 80.7% of the population lives in 'urban' regions. Urban residents account for over 90% of the population in seven states. A trend toward urbanization has happened throughout the country. There is considerable leeway in the definition of an urban area, yet the implication is that an increasing number of U.S. hams live in apartments or in houses with lots too small for a full size HF antenna. Many U.S. hams with sufficient land reside in neighbourhoods subject to home owners association rules that do not allow full size HF antennas¹. Increasing urbanization is also occurring in other countries. According to United Nations data for 2018, 55% of the world's population now lives in urban areas². The implication for hams is there is a growing need for a small footprint, compact, capable HF antenna. Such an antenna might be an autotuned small magnetic loop.

This article is about making a remote automatic tuner for small magnetic loop antennas. The article explains in some detail how the autotuner functions and is used. Implicit in this description is how to make one. I do not provide a parts list here and catalogue numbers. Fortunately, circuit components are standard electronics as identified in the circuit diagram.

A small magnetic loop antenna is relatively compact, easily portable, and does not have radials; it is directional, has some gain, and is suitable for use outdoors, and (within safe antenna proximity power limits) indoors or on a balcony³. The antenna consists of two loops, one within the other, interconnected by inductance. The much smaller loop, called the coupling loop, connects to a transmitter/receiver. The larger, transmitting loop (it also receives), about a metre in diameter for popular HF bands, is connected in parallel with a variable capacitor comprising an LC circuit. Tuning happens, with maximum antenna output, when the variable capacitor is turned until the resonate frequency of the LC loop matches the transmitting frequency. At resonance the variable capacitor is subject to very high voltages, up to about 900 volts when the antenna is transmitting 5 watts, and 4,200 volts at 100 watts. The coupling loop does not experience high voltages. Tuning for optimum transmitting concurrently optimizes the antenna for receiving.

There are numerous Internet sites covering small magnetic loop antenna design and construction. Further, there are several small magnetic loop antenna design calculators. The most accurate calculator for my purposes is KI6GD - Glenn Sperry's Magnetic Loop Antenna Calculator, LoopCalc.exe, which can be downloaded from http://www.iw5edi.com/software/magnetic-loop-calculator.

Picture 1 shows the type of small magnetic loop antenna I use. The autotuner is in the box below the antenna. For my antennas I employ good quality coaxial cable to make the transmitter and coupling loops. It operates on the 40, 30, and 20 metre bands. Other bands may be accessed by changing the

VE1COR Page 1 of 15

^{1.} The website www.hoa-usa.com claims that there are 351,000 such home owners associations in the United States. Commonly home owners associations ban full size HF antennas.

^{2.} United Nations Department of Economic and Social Affairs, 2018 Revision of World Urbanization Prospects.

^{3.} I have not used a small magnetic loop antenna on a balcony, but others have, for instance: www.qsl.net/kp4md/balconyloop.htm

transmitting loop size and/or the range of the variable capacitor. The antenna's variable capacitor is a high voltage air variable capacitor which can rotate continually 360 degrees⁴. Better amateur radio small magnetic loop antennas have a transmitting loop made of copper pipe or tubing, which is superior because of lower electrical resistance resulting in better performance and lower Q. (The autotuner described here should work well with such a transmitting loop.) Also a costly vacuum variable capacitor⁵ may be employed that can withstand much higher voltages, allowing for greater transmission power. Nevertheless, coax based small magnetic loop antennas with air variable capacitors are fairly popular and quite effective. They are also easy to construct. Table 1 provides the characteristics of the antenna I used for this article.



Picture 1. Small Magnetic Loop Antenna with Autotuner

Table 1 Profile of Small Magnetic Loop Antenna					
Transmitting Loop - Circumference (1) 3.8 me - Cable Type	tres Intecomp 50 Ohm 'Low Loss' Coax (1)				
Capacitor - Max. Voltage - Turning Range	5 kVolts (2) 360 degrees				
- Max Value - Min Value	127 pF 22 pF				
Resonate Bandwidth /Antenna - 40 metres - 30 metres - 20 metres	Efficiency % (3) 8.0 kHz / 13% 12.6 kHz / 33% 26.1 kHz / 61%				
Structure Materials: 5 mm plastic sheet reinforced with 3/4" wood frame to mount variable capacitor and					

(1) Only braided shield is used

for loop brace

(2) Estimated at plate separation of 3 kV per millimetre

autotuner. PVC electrical conduit: 1" for mast and 3/4"

(3) Calculated with LoopCalc.exe by Glen Springer, KI6GD

Except for portable operation small magnetic loop antennas are rarely found in hams' antenna repertoires. The problem is the antenna's extremely high Q making it difficult to accurately tune. Graph 1 illustrates the minute turning range of a traditional air variable capacitor to achieve anywhere near maximum output. The only significant transmitted signal occurs within a two degree portion of the 180 degree (half) rotation of a variable capacitor, and successful tuning is within less than a one-half degree

^{4.} The autotuner circuit design allows for variable capacitors that have an 180 degree turning limit. This requires the addition of a turn limit sensor and a modified microcontroller program.

^{5.} The adjusting mechanism of a vacuum variable capacitor is not suitable for my autotuner mechanism.

range⁶. (At least this is the situation with my small magnetic loop antenna.)

There is another inherent difficulty with small magnetic loop antennas. If the antenna is not equipped with remote tuning the radio operator has to be able to reach the antenna's variable capacitor to tune by hand, limiting where the antenna can be set up and possibly exposing the operator to significant RF energy. There are commercial and DIY devices that make remote tuning possible. These often utilize a stepper motor or geared down DC motor at the antenna to turn the variable capacitor for minimum SWR at the transmitter. One type has a hand held motor control. Another is a logic based tuner that automatically searches for minimum SWR.

I wanted to make a remote automatic tuner that would be precise, easy to use, and inexpensive. Once I settled on the unique strategy for remote automatic tuning, the design of the autotuner was obvious and extremely simple. It is also inexpensive costing about \$50, not including metal box and parts for the small magnetic loop antenna. With my design I confidently autotune a small magnetic loop antenna remotely within a fraction of a dB of best possible. There is a limitation to the autotuner's performance, however, and this is noted later.

I have constructed several autotuners out of varied parts for the stepper motor, stepper motor driver, and small magnetic loop antenna air variable capacitors. They all did an acceptable job. For guidance, however, specific models of stepper motor and variable capacitor and their suppliers are mentioned in the article. A printed circuit board is available which facilitates assembling the circuit.

Unique Tuning Objective

Usually antenna tuning strives to achieve the lowest SWR measured at the transmitter or the antenna feedpoint. My autotuner's objective, however, is to achieve the highest possible output at the antenna from the power delivered to it. Maximum transmitted power might not occur at the antenna's lowest SWR, because the impedance of an optimally tuned small magnetic loop antenna may not be 50

VE1COR

^{6.} Some of the peakiness of the small tuning range is due to the very high SWR outside of the vicinity of antenna resonance. This results in transmission line loss and also causes the transmitter's foldback function to reduce power output.

ohms, typical transmitter output and transmission line impedances. Tuning the antenna for lowest SWR does not guarantee absolutely highest antenna radiation. Fortunately, in my experience, the highest radiated power of a small magnetic loop antenna is consistent with acceptably low SWR. If this were not the situation high SWR at the antenna can be managed by adding a traditional antenna tuner probably at the transceiver.

Overview

Picture 2 shows the autotuner and variable capacitor mounted together on a platform that clamps to the mast of the small magnetic loop antenna. The variable capacitor is housed in a white shield made from PVC pipe, and the autotuner is in the metal box. (The extra holes in the box relate to a former autotuner.) Picture 3 shows the placement of parts inside the box, and Figure 1 shows the circuit of the autotuner. The circuit has five sections: sampling antenna, wide band receiver, microcontroller, stepper motor driver, and stepper motor. They are described below.

Sampling Antenna

The sampling antenna is a small dipole made of two short pieces of fairly stiff AWG 12 or 14 solid copper wire, without regard to frequency, between the autotuner box and transmitting loop / variable capacitor, shown in Picture 2. Here the sampling antenna is about 3" from the transmitting loop, and each arm of the sampling antenna is about 7" long. It picks up a portion of the radiated signal during the automatic tuning process when a low level signal, as low as 0.1 watts to 5

watts, is transmitted to the antenna. Sensitivity of the sampling antenna varies with its length and closeness to the transmitting loop. Doubling the length of the sampling antenna approximately doubles its sensitivity. The optimal sampling antenna configuration is a balance of length, closeness to the transmitting loop, and tuning signal power. There needs to be sufficient sensitivity to provide for a meaningful measurement range on all of the desired bands, but not too much sensitivity to saturate (desensitize) the autotuner's receiver.

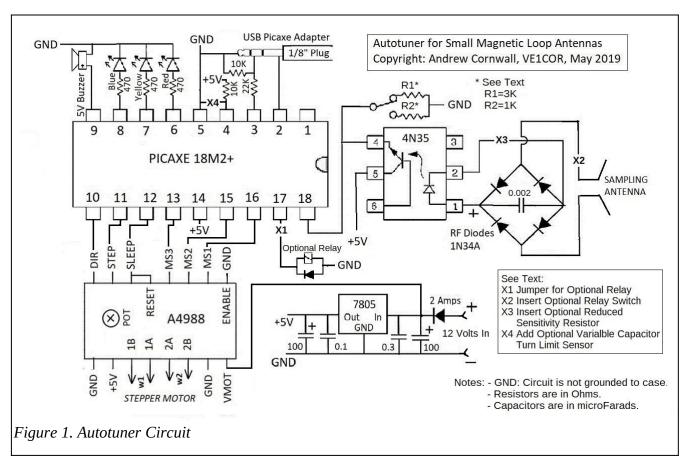


Picture 2. Autotuner - Sampling Antenna Below Variable Capacitor Protector



Picture 3. Inside the Autotuner Box

The perceived sensitivity of the sampling antenna increases with frequency. This is mostly because small magnetic loop antennas of a given size are more efficient at higher frequencies, as shown in Table 1 for the prototype antenna.



The sampling antenna has one important limitation. It can pick up a signal from a nearby relatively high power transmitter and mislead the autotuner⁷. Although infrequent I have had the embarrassment of demonstrating the autotuner at a transmission laden hamfest with unsatisfactory results. Computer monitoring of the automatic tuning process or autotuner manual mode, described later, can reveal where outside RF is likely to throw off autotuning. Also, extraneous RF interference can be reduced by using a shorter sampling antenna in conjunction with higher tuning power, e.g. 5 watts.

Receiver

The receiver is very wide band, consisting of four 1N34A RF diodes in a bridge rectifier. A 0.002 uF capacitor suppresses non-DC output from the receiver. Indeed, the combination of sampling antenna and receiver comprise a field strength meter.

Linking the receiver to the microcontroller is a 4N35 optocoupler which provides a non-inverting path, signal isolation, and limits the voltage to the microcontroller input to 5 volts, its maximum safe

VE1COR

^{7.} There is the possibility of measuring the output signal of the antenna other than a sampling antenna, which would not be subject to extraneous transmissions. The autotuner circuit and logic would not be altered.

level. Output from the bridge rectifier is connected to the LED inside the optocoupler. The optocoupler functions in the linear mode, where current passing through its output transistor varies in conjunction with the amount of current going to the internal LED. Too much current at the LED results in transistor saturation - this is the optocoupler's switching mode. The optocoupler's linear mode sensitivity (before saturation) varies with the value of the output transistor emitter resistor, switchable between R1 and R2 in the circuit diagram. Voltage across the emitter resistor is applied to pin 18 of the microcontroller. A high value for the resistor results in high sensitivity but also early saturation. Conversely, a low value decreases the optocoupler's sensitivity but allows for a greater range for linear operation. In the circuit R1 is 3.0 K-ohm for 'High Sensitivity' and R2 is 1 K-ohm for 'Low Sensitivity', resulting in a scale range of 3:1. By changing the sensitivity setting the autotuner may operate with a tuning signal that is neither too high nor too low, covering several bands given the length and position of the sampling antenna.

There is the opportunity for further autotuner sensitivity adjustment at the two point gap at X3 in the circuit diagram. Placing a resister here reduces the current going from the diode bridge to the optocoupler LED. A resistor may be needed if tuning wattage is relatively high and cannot be accommodated by shortening or moving the sampling antenna. Otherwise the ends of the gap are connected.

Even when the autotuner is turned off the receiver via the sampling antenna is exposed to the full power being transmitted by the small magnetic loop antenna. There is the possibility that transmitting high power will cause the current handling capacity of the 1N34A bridge rectifier diodes, 50 mA, and the 4N35 optocoupler input LED, 60 mA, to be exceeded, destroying them. The circuit provides for an optional SPST, normally open, relay to disconnect the sampling antenna when the autotuner is not tuning or not in manual mode. It is likely, however, that transmitting high power will arc the variable capacitor before creating sufficient current to damage the receiver diodes or optocoupler LED. A procedure for estimating how much full transmitting power the autotuner can tolerate is described in a short article that may be downloaded from my website. If a relay is not installed then there would be no connections at X1 on pin 17 of the microcontroller, and the gap in the sampling antenna connection, at X2, would be closed. The autotuner program assumes that a relay is present, if not there is no effect.

Microcontroller

The brains of the autotuner is an inexpensive Picaxe 18M2+ microcontroller. Picaxe microcontrollers are entirely self-contained and simple to implement. Support components consist of only two resistors. The built in oscillator can run up to 32 MHz. Most pins are programmable for input or output, with many having the input option of 10 bit analogue to digital conversion. There is a resident BASIC interpreter having a wide range of built-in functions, including 5 and 10 bit integer mathematics. Program creation in BASIC and uploading it to the 18M2+ is done by means of the Picaxe Development Program; versions of which are downloadable free to work with Windows, Mac, and Linux. For programming and serial data communications the 18M2+ connects to a computer via a serial to USB port adaptor cable made for the Picaxe. A Picaxe chip can be reprogrammed more than 100,000 times - necessary for experimentation.

The circuit diagram shows the digital I/O pin assignments of the 18M2+ connecting to the A4988 stepper motor controller module, three tuning status LEDs, 5 volt status buzzer, and optional 5 volt sampling antenna relay. The LEDs, buzzer, and relay must each draw less than the 20 mA, the per pin I/O

VE1COR Page 6 of 15

current limit of the 18M2+. In the circuit diagram there is also an optional capability at pin 4, with pair of connections at X4 and a 10 K ohm pull-up resistor, for adding a turn-limit sensor to accommodate an 180 degree turn variable capacitor; a modified program is needed for this.

Stepper Motor Driver

The autotuner employs an A4988 modular stepper motor driver that powers and controls a two phase bipolar stepper motor. Input voltage to the A4988 can range from 8 to 30 volts; my autotuner power source is approximately 12 volts. The A4988 can provide up to one amp (two amps with external heat sink) to each of the two phase coils of the stepper motor. The A4988 has an on-board adjustable current limiting control to tailor power to the requirements of the stepper motor.

Driving a stepper motor can be complex, and the A4988 module handles this task. Specific pins on the module receive instructions from the microcontroller. Moving a step occurs when the 'Step' pin receives a pulse. Other pins are set high or low to control stepper motor direction, fractional step size, and motor power on or off.

Stepper Motor

The autotuner stepper motor is two phase bipolar type that is commonly available. The stepper motor turns the small magnetic loop antenna's variable capacitor. As the name implies, a stepper motor moves in discrete increments. The motor can start, stop, and go forward and backward. The stepper motor receives power from the A4988 driver through four wires, two for each phase coil (in the circuit diagram these are labelled W1 and W2).

For this project I experimented with stepper motors having full-step turning increments of 1.8 degrees, 0.9 degrees, and a geared stepper motor with the equivalent of about 0.25 degrees. The tuning increment of the stepper motor can be further reduced by half-stepping, quarter-stepping, eighth-stepping, and sixteenth-stepping with potentially reduced motor torque. I have had the most success with 0.9 degree stepper motors. The remainder of this article generally assumes the use of a 0.9 degree stepper motor, but a 1.8 degree stepper motor may be easily accommodated by a small change in the program. The present autotuner has a 0.9 degree NEMA 17 cube stepper motor, 'Steperonline' model 17HM15-0904S, shown mounted to the box in Picture 3. This and comparable stepper motors may be obtained from Amazon.com or Ebay, and other on-line sources..

Two phase bipolar stepper motors have three power input specifications: voltage, amps per phase, and resistance per phase. For example the present autotuner's stepper motor specifications are 5.4 volts per phase, 0.9 amps rated current per phase, and 6.0 ohms phase resistance. My experience is that voltage is not an issue when amperage is at or below the stepper motor phase coil rating.

The turning force provided by the stepper motor is related to the amperage it draws. The variable capacitors I've used are fairly easy to turn by hand (i.e. able to turn the bare shaft with fingers without a knob) and can be rotated (even with partial stepping) by a stepper motor drawing 0.9 amps.

Although the stepper motor turns in very small increments the chances of the stepper motor positioning the variable capacitor at exactly maximum radiated power is statistically hit or miss. Near resonance there are substantial changes in radiated power per increment of the stepper motor, as displayed in Graph 1. While landing the variable capacitor exactly on maximum radiated power is never certain,

VE1COR Page 7 of 15

using partial stepping improves the odds that near miss tuning yields an acceptable result. Sixteenth-stepping, with 3200 increments per one-half turn of the variable capacitor, is employed by the present autotuner. The success of this strategy is evident in the test results shown at the end of this article. However, with earlier autotuners I have had reasonably satisfactory tuning results with even quarter step tuning.

Microcontroller Automatic Tuner Logic

The autotuner has two modes of operation, 'manual' and 'autotuning'. In both modes the microcontroller can send data through its serial port (converted to USB by the Picaxe connecting cable) to a connected computer⁸.

For the manual mode to be useful a computer must be connected to the autotuner. Manual mode is engaged by letting the autotuner run without any tuning power to the antenna during the reconnaissance sweep, described below. After not finding any signal upon which to target tuning, the autotuner reverts to manual mode. Power to the stepper motor is turned off and the variable capacitor can be turned by hand. Then measurements of any radiated power are sent to the computer about three times per second. This data is useful for understanding the nature of the small magnetic loop antenna. Without a transmitted tuning signal, manual mode can be used to assess ambient RF energy from nearby transmitters.

If a computer is connected while in autotuning mode, autotuning information on levels of antenna radiated power and variable capacitor position is communicated after each increment of the stepper motor. (Insignificant measurements, less than '10', are not sent to the computer.) This information is important for understanding autotuning and for experimenting. Autotuning data is the basis of Graph 1. When automatic tuning in the field computer data are not usually needed, and the autotuner is happy to work without a computer connection.

The task of the microcontroller program in autotuning mode is to maximize the small magnetic loop antenna's radiated power at a given frequency. While a low level tuning signal is being transmitted to the antenna and the stepper motor incrementally turns the variable capacitor, the microcontroller tracks power being radiated until the maximum is achieved. This does not seem complicated, but I've tried several autotune algorithms with varied success. For the present combination of autotuner and small magnetic loop antenna I use the 'direct method' - my terminology.

Direct method autotuning starts with a reconnaissance sweep of the entire turning range (i.e. a full turn) of the variable capacitor to identify a probable maximum signal level. Next one or more active tuning sweeps commence where the objective of the autotuner is to turn the variable capacitor until a signal level is produced that is close to or exceeds the reconnaissance maximum. Because the reconnaissance sweep could have been very lucky in encountering the maximum, its value may not be matched during active tuning. The initial active tuning objective, therefore, is to turn the variable capacitor until a signal level is achieved that is at least 95% of the reconnaissance maximum. Occasionally a 95% value is not encountered whereupon a new active tuning sweep is attempted using a 90% threshold. Before giving up a third and forth active tuning sweep will be attempted using 85% and 80% thresholds. If tuning is not achieved after the fourth tuning sweep there is likely something wrong

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^{8.} Measurements of signal strength are relative and range from 10 to about 1000 (anything below 10 is meaningless and not reported). A value of 1000 corresponds to nearly 5 volts from the optocoupler to the microcontroller.

that does not involve autotuner operation. Perhaps there is a loose antenna connection, or there may be a high power ham rig nearby adding its transmitted signal to the autotuner sampling antenna.

The autotuner has to deal with variations in transmitted tuning power when the transmitter's foldback circuit responds to large changes in SWR. Encountering high SWR may cause the foldback function to reduce transmitter tuning power. As tuning approaches antenna resonance SWR declines significantly and the foldback function allows tuning power to increase to the specified level. To give the foldback circuit time to catch up to declining SWR, the stepper motor slows down turning the variable capacitor. In the present program, to speed up the tuning process, the stepper motor turns at half-step until antenna resonance is approached then slows down to sixteenth step.

The autotuner visually and audibly communicates its operating status by means of a buzzer and three LEDs on the box. Table 2 outlines the Buzzer and LED indications.

TABLE 2 AUTOTUNER - MEANING OF BUZZER AND LED INDICATIONS								
Event	Yellow LED	Buzzer	Blue LED	Red LED				
MANUAL MODE (turned on by very low reconnaissance Signal)	ON	-	-	-				
AUTOMATIC MODE No Problem During Sweep								
- Start Reconnaissance Sweep *	Blink Once	Beep Once	Blink Once	Blink Once				
- Start 1 st Active Tuning Sweep	-	Beep Once	-	-				
- Start 2 rd Active Tuning Sweep **	-	Beep Twice	-	-				
- Start 3 rd Active Tuning Sweep ** - Start 4th Active Tuning Sweep **	-	Beep Thrice Beep Four Times	-	-				
Problem Encountered During Sweep				DI: 1				
-Potential Saturation Occurs	-	-	-	Blink on Occurrence				
Successful End	-	Beep Once	ON	ON				
Abnormal End - Reconnaissance Signal Too Low to Tune (but not too low to to start Manual Mode)	-	Beep 2 Times	Blinking	ON				
- Potential Saturation Occurred	-	Beep 2 Times	ON	Blinking				
- Unexpected Result ***	-	Beep 2 Times	Blinking	Blinking				

Notes: * Start transmitting tuning signal within about 2 seconds

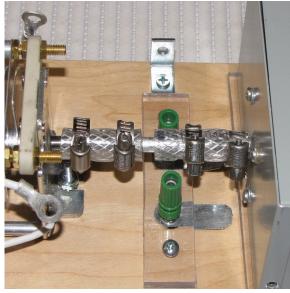
^{**} If additional tuning sweep is needed

^{***} An unexpected result occurs when final tuning is more than 1 dB below maximum reconnaissance level and no other problem is indicated.

Mechanical and Shielding Considerations

I suggest two mechanical shortcuts that I found helpful with prototype construction. First, evident in Picture 2, is fastening the two ends of the transmitting loop to the variable capacitor by 1/4 inch stainless steel bolts extending from the variable capacitor protective housing, by means of small hose clamps. The coax braid at the ends of the transmitting loop are stripped for an inch, or so, and tinned to make a firmer connection. Although not elegant the connection is physically and electrically secure. Also, the transmitting loop is easy to set up and take down.

The second shortcut, in Picture 4, is using two short lengths of 1/4 inch PVC, reinforced, flexible hose to attach the stepper motor to the variable capacitor by means of a 1/4 inch aluminum rod drive shaft. The hose is tightly clinched to the shaft's of the stepper motor, variable capacitor, and rod by four small hose clamps. The shafts of the stepper motor, variable capacitor, and ends of the rod are roughened to enhance holding power. At each end of



Picture 4. Connection Between Variable Capacitor and Stepper Motor

the rod there is about a 3 mm gap inside the hose to electrically isolate the stepper motor from the variable capacitor. If the variable capacitor turns relatively easily and the four hose clamps remain tight there is no slippage nor twisting evident with this linkage. Further the flexible hose can accommodate the somewhat different diameters of the shafts of the variable capacitor, aluminium rod, and stepper motor; and overcome minor misalignment.

Although more expensive than the jury rigged approach described above, stepper motor (CNC) shaft couplers work well to connect the stepper motor and variable capacitor. A coupler must be specified to conform to the diameters of the shafts it is connecting. If electrically conductive (i.e. made of metal) then two couplers are needed, one at the stepper motor and the other at the variable capacitor with a non-conductive drive shaft in between to electrically isolate the variable capacitor from the autotuner. I have used one-quarter inch, stiff plastic rod for a drive shaft.

The autotuner's circuitry must electrically float inside the metal box. There is no electrical nor power connection between the circuit's components and the box. The metal box shields the autotuner electronics from the potentially significant RF field surrounding the small magnetic loop antenna. Shielding also occurs at the transmission cable from the sampling antenna to the autotuner receiver. (Initially I used RG-174 coax, but the outer braid became part of the sampling antenna.) I use a transmission cable made of shielded audio cable with the two inner wires carrying the signal from the two legs of the sampling antenna. The cable's shield is grounded to the metal box. (The stepper motor is mounted to the box but the motor's coils are insulated from it.)

The method of wiring the electronics and stepper motor is not critical, although a printed circuit simplifies assembly.

Autotuner Platform - Rigidity Rules

A lesson I've learned in building four autotuners with different variable capacitor and autotuner mounting strategies is the variable capacitor and autotuner have to be mutually mounted on a very rigid structure. If there is any flexing a torque will build up during tuning between the variable capacitor and stepper motor which results in the variable capacitor continuing to turn slightly when autotuning is completed. Previously I've finagled this problem by programming the microcontroller to turn the stepper motor backwards a small amount as autotuning finishes. The prototype autotuner now employs a 3/4 inch plywood (16" x 6"). The rigidity this provides allows both the stepper motor and variable capacitor to stop the instant tuning is complete.

Variable Capacitor Considerations

Small magnetic loop antenna air variable capacitors able to withstand high voltage can be expensive to purchase new. This is an issue with small magnetic loop antennas regardless of tuning mechanism. My primary source for high voltage variable capacitors has been ham flea markets. The 27-127 pF variable capacitor used with the small magnetic loop antenna for this article is a flea market find; plate spacing suggests it maybe able to withstand 90 watts. Previously I extensively used an available 10-260 pF high voltage variable capacitor, double the capacitance range warranted for the desired bands. This made tuning twice as demanding (i.e. for each stepper motor increment the change in capacitance is double). Despite the added challenge the autotuner consistently tuned within one dB (80%) of optimum. I mention my variable capacitor experience to give heart to small magnetic loop antenna builders who face a compromise when using less than ideal variable capacitors.

Recently I successfully tried a variable capacitor from RF Parts (www.rfparts.com), model 73-175-23, 14pF-145pF, 3.2Kv (\$60 US). Based on LoopCalc.exe calculations, the 3.2Kv voltage rating allows my small magnetic loop antenna to handle about 65 watts on 40 meters, and 50 watts on 30 meters and 20 meters. I had to reduce the variable capacitor's turning resistance by slightly loosening the screw (with locking nut) holding the rotor shaft rear pivot point. Once turning resistance was lessened, the 'Steperonline' model 17HM15-0904S stepper motor, specified previously, readily turned the variable capacitor.

Operating the Autotuner

A small magnetic loop antenna is attached to a transceiver with ordinary 50 ohm coax transmission cable. I tend to insert an RF isolator in the transmission line near the antenna. A 12 volt DC power source (a small gel cell will do) with a switch at the operator's position, connects to the autotuner by two conductor hookup wire. The coax and DC power wire may be as long as needed to achieve a satisfactory antenna position. If computer connection to the autotuner is desired it is done by means of the Picaxe serial to USB adapter cable (at the computer) and lengths of stereo headphone extension cables having 1/8 inch female and male end connectors. I've chained together over 30 ft. of headphone extension cables. If there is a traditional tuner between the transceiver and the small magnetic loop antenna, it should be in by-pass mode while the autotuner is actively tuning and in manual mode⁹.

^{9.} The data signal from the autotuner to a computer can be garbled when a fairly high tuning signal (sometimes as low as 5 watts) is being transmitted and the small magnetic loop antenna is close to the computer, or the radio transmission line is in the proximity of the data cable. The solution is to move the antenna, separate the transmission and data cables, and/or lower the power of the tuning signal.

My autotuner on average draws somewhat over one amp when tuning; while 'on' at other times (e.g. manual mode) the draw is less than 20 ma.

Autotuning commences when 12 volt power is switched on. The autotuner beeps once as a reminder to commence transmitting a small, constant tuning signal, which may be an AM or CW carrier, or tone modulated SSB. While tuning progresses the transceiver's SWR indicator dips and rises several times. This is normal. At the end of tuning the SWR meter most likely will be relatively low. The time to complete autotuning with one active tuning sweep is about 50 seconds. Subsequent active tuning sweeps, if needed, add another 20 to 30 seconds each. The tuning signal should not interfere with other hams, because of the antenna's high Q it is effectively transmitting only a few seconds. Once tuning is done, there is a final beep, the stepper motor stops turning, and the red and blue LEDs light up steadily indicating that tuning was successful. Table 2 refers to the LED and buzzer indications for non-successful tuning outcomes. Afterwards 12 volt power to the autotuner can be turned off. Turning the autotuner off before tuning is finished does no harm.

Very infrequently the autotuner misses acceptable tuning within four active tuning sweeps. When miss-tuning occurs, tune again. Repeated failure confirms that there is something wrong operationally with the autotuner, the small magnetic loop antenna, or the antenna's connection with the transceiver.

In manual mode the setup is the same as autotuning except a computer must be attached to the autotuner. Manual mode is activated by turning on 12 volt power but not transmitting any signal to the antenna. After a reconnaissance sweep without any radiated signal the autotuner goes into manual mode and starts providing continual radiated signal data to the computer. Manual mode status is indicated by the yellow LED turned on. Twelve volt power is kept on as long as manual mode operation is desired. No power goes to the stepper motor and the antenna's variable capacitor can be turned by hand.

Autotuning Results

To illustrate the capability of the autotuner for this article I conducted a total of fifteen trails. The small magnetic loop antenna was set up in the driveway of my home in Nova Scotia. An MFJ-915 RF isolator was inserted in the coaxial cable near the antenna. My operating position was 25 feet away in the garage which had AC power, and a Yaesu FT-897 transceiver and a laptop computer on a makeshift table. The afternoon was sunny with ambient temperature of 68 deg. F.

Table 3 presents the tuning results of fifteen trials. There were five consecutive trails in three groups for frequencies in the 40, 30, and 20 metre bands. The criteria for the frequencies were that they were not special use, not for CW code, and not busy. The Yaesu FT-897 transmitted a CW tone at 5 watts, the lowest possible output¹⁰.

Three parameters were recorded for each trial: SWR, number of tuning sweeps, and percentage of highest signal achieved. SWR was measured by an MFJ-813 QRP, SWR meter. The number of tuning

¹⁰ Running sequential trials is not as simple as it might seem. Even with the tuning signal reduced to 5 watts, from a 100 watt capable transceiver, holding the key down repeatedly for about a minute heats up the transmitter notably. This eventually reduces tuning power by a small amount. While autotuning is accurate for the trail, the results are not comparable to other trails. The solution for consistency is to allow time for heat to dissipate between trials.

sweeps is the count of 360 degree active tuning turns the autotuner took to (nearly) match the highest signal level found in that trial's reconnaissance sweep. As is typical only one tuning sweep was needed.

"Percent of Highest Signal for the Frequency Group" compares, in percentage terms, the signal level measured at the conclusion of each trial with the highest signal occurring among all five trials in the frequency group. The highest group signal level is that encountered collectively among the five trial reconnaissance maximums and the five autotuned results. The theory is that the highest among these ten values reasonably estimates the maximum signal possible for the frequency group. Also shown in parenthesis in Table 3 is the percentage of 'local' maximum power achieved for just that trail.

TABLE 3 AUTOTUNER TEST RESULTS								
TRIAL	1	2	3	4	5			
7.200 mHz Percent of Highest Signal for Frequency Group	95%	92%	97%	95%	93%			
(Percent of Local Maximum)	(96%)	(96%)	(97%)	(96%)	(98%)			
SWR	1.2	1.1	1.3	1.1	1.3			
Number of Tuning Sweeps	1	1	1	1	1			
10.110 mHz Percent of Highest Signal for Frequency Group	96%	97%	97%	96%	98%			
(Percent of Local Maximum)	(97%)	(97%)	(98%)	(97%)	(98%)			
SWR	1.2	1.2	1.2	1.3	1.2			
Number of Tuning Sweeps	1	1	1	1	1			
14.130 mHz Percent of Highest Signal for Frequency Group	94%	94%	94%	92%	96%			
(Percent of Local Maximum)	(96%)	(97%)	(96%)	(96%)	(96%)			
SWR	1.2	1.2	1.2	1.2	1.2			
Number of Tuning Sweeps	1	1	1	1	1			

Notes: - Frequencies are approximate.

- The tuning signal was 5 watts, CW tone.
- Small magnetic loop antenna was set up outdoors 25 ft from the transceiver, connected by unbranded RG8X transmission cable with a 1:1 current unun.
- 'Percent of Highest Signal for Frequency Group' is the percentage of the highest autotuner signal recorded during the five trials using the specific frequency, see text.

The results in Table 3 are self evident. The individual trial signal values are very close to the probable highest signal value for their frequency group. The lowest are 92% for the second trial in the 40 metre band and 92% for the fourth trail the in the 20 metre band; these trails are bolded in the table. To put this percentage into perspective, 92% is only 0.36 dB (less than one-half dB) below the highest probable signal value. Regarding each trail's local maximum, the autotuned percentage is 96% or higher. These autotuning results are typical. Tuning any antenna to this degree would be considered a success. The relatively low SWRs are encouraging by any standard, but they relate to this particular antenna. It is comforting, never the less, to know that after autotuning with this small magnetic loop antenna no further signal treatment is needed to protect the transceiver from high SWR.

Where to Obtain Autotuner Picaxe Programs and Additional Information

I am adding to my website program files and additional information to complement the description in this article. There are two program files. One is a circuit tester that verifies all functions of the circuit are operating correctly. This can be run before the circuit is installed in the autotuner. The second program controls the autotuner. Picaxe programs may be opened in the Picaxe Development Program or any text editor to look at (and edit) the code. Picaxe BASIC is easy to follow and the code tends to be self documenting. Other information on the website includes a circuit parts list, assembly tips involving the printed circuit board, how to estimate highest tolerable transmitting power, and some project history.

I leave many details of autotuner assembly to the reader. My platform, 3/4" plywood board about 6" x 18", is suitable for the variable capacitors and autotuner boxes that I have used. The shortcuts described above have facilitated construction, and the way of mounting the autotuner on the mast of a small magnetic loop antenna has worked well. Other than a requirement for rigidity between the stepper motor and variable capacitor, there is nothing vital about my approaches. What they accomplish can be achieved in other ways. Indeed most aspects of the autotuner are still amenable to experimentation.

Availability of a Printed Circuit Board

To simplify assembling the autotuner circuit I have a printed circuit board, shown in Picture 3. The board was designed to professional standards by Ed Thompson, then a student at the Institute of Technology Campus of the NSCC (Nova Scotia Community College). Ed's ability and diligence are commendable, and he recommended changes that significantly improved the prospective board.

I am planning to have a small supply of printed circuit boards available for sale by February 2020, when this article is scheduled to be published in the 'Packet Status Register'. How to order the board will be posted on my website. If demand exceeds the initial supply of boards, I will attempt to source more.

Acknowledgements

An earlier article of mine describing the experimental nature of this project was published in the May-June 2018 edition of the Radio Amateurs of Canada magazine, <u>TCA</u> (The Canadian Amateur). I wish to acknowledge the assistance I received from the TCA editor and reviewers of the earlier article. Many of their suggestions helped my approach to the project and writing about it. Since then I have refined the autotuner to make a good device even better. With the present article I was pleased to have the advice of the TAPR reviewer Bruce Raymond, ND8I. Any and all problems associated with the autotuner, however, are entirely my fault.

There remains the need to demonstrate the autotuner's capabilities with a wide range of small magnetic loop antennas used by other hams. Also, the autotuning approach described in this article should be applicable for other kinds of antennas.. There are always opportunities for experimenting.

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Ver. 46